(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization International Bureau





(43) International Publication Date 4 August 2005 (04.08.2005)

PCT

(10) International Publication Number WO 2005/070585 A1

(51) International Patent Classification7:

(21) International Application Number:

PCT/US2005/001200

B21D 51/44

(22) International Filing Date: 18 January 2005 (18.01.2005)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data: 60/536,838

16 January 2004 (16.01.2004) US

(71) Applicant and

(72) Inventor: HEYN, William, M. [US/US]; 197 Bridle Path Lane, New Canaan, CT 06840 (US).

(74) Agent: HOLT, William, H.; Law Offices of William H. Holt, 12311 Harbor Drive, Woodbridge, VA 22192 (US).

(81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,

CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.

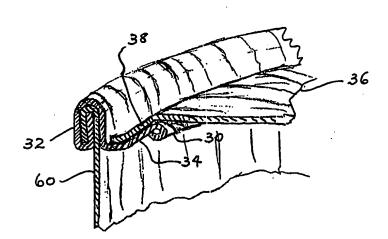
(84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: ANGLED SEALING SURFACE FOR CONTAINER END PANEL



(57) Abstract: End panel (36) has its periphery (38) affixed to a flange portion (34) of container ring member (30) disposed in a planar position, and the flange portion (34) is then displaced from the plane for forming an angle (A) therewith. The method results in placing the interface between the end panel (36) and the flange portion (34) in sheer, rather than in peel, during retorting or unintentional impact loading.

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